## Deterministic Global Optimization Algorithm and Nonlinear Dynamics

## C. S. Adjiman and I. Papamichail

Centre for Process Systems Engineering
Department of Chemical Engineering and Chemical Technology
Imperial College London

Global Optimization Theory Institute, Argonne National Laboratory September 8-10, 2003

Financial support: Engineering and Physical Sciences Research Council

## Outline

- Motivation
- Dynamic Optimization: Problem and Methods
- Convex Relaxation of the Dynamic Information
- Deterministic Global Optimization Algorithm
- Convergence of the Algorithm
- Case Studies
- Conclusions and Perspectives


## Applications of Dynamic Optimization

- Chemical systems
- Determination of Kinetic Constants from Time Series Data (Parameter Estimation)
- Optimal Control of Batch and semi-Batch Chemical Reactors
- Safety Analysis of Industrial Processes
- Biological and ecological systems
- Economic and other dynamic systems


## Dynamic Optimization Problem

## Solution approaches

- Simultaneous approach: full discretization
- Sequential approach:



## Usually nonconvex NLP Problems

- Multiple optimum solutions exist
- Commercially available numerical solvers guarantee local optimum solutions
- Poor economic performance

Algorithm classes (combined with simultaneous or sequential approach)
Stochastic algorithms
Deterministic algorithms

## Global optimization methods Simultaneous approaches

- Application of global optimization algorithms for NLPs
- Issues: problem size; quality of discretization.
- Smith and Pantelides (1996): spatial BB + reformulation
- Esposito and Floudas (2000): $\alpha$ BB algorithm


## Global optimization methods: Sequential approaches

- Stochastic algorithms
- Luus et al. (1990): direct search procedure.
- Banga and Seider (1996), Banga et al. (1997): randomly directed search.
- Deterministic algorithms
- New techniques for convex relaxation of time-dependent parts of problem
- Lack of analytical forms for the constraints / objective function
- Esposito and Floudas (2000): extension of $\alpha B B$ to handle nonlinear dynamics.
- Singer and Barton (2002): convex relaxation of integral objective function with linear dynamics
- Papamichail and Adjiman (2002): convex relaxations of nonlinear dynamics.


## Outline

- Motivation
- Dynamic Optimization: Problem and Methods
- Convex Relaxation of the Dynamic Information
- Deterministic Global Optimization Algorithm
- Convergence of the Algorithm
- Case Studies
- Conclusions and Perspectives


## Reformulated NLP Problem

$$
\min _{\widehat{x}, p} J\left(\widehat{x}_{i}, p ; i=0,1, \ldots, N P\right)
$$

subject to:

$$
\begin{aligned}
& g_{i}\left(\widehat{x}_{i}, p\right) \leq 0, i=0,1, \ldots, N P \\
& \widehat{x}_{i}=x\left(t_{i}, p\right), i=0,1, \ldots, N P \\
& p \in\left[p^{L}, p^{U}\right] \\
& \dot{x}=f(t, x, p), \forall t \in\left[t_{0}, t_{N P}\right] \\
& x\left(t_{0}, p\right)=x_{0}(p)
\end{aligned}
$$

## Convex Relaxation of $J$ and $g_{i}(1)$

$$
f(z)=f_{C T}(z)+\sum_{i=1}^{b t} b_{i} z_{B_{i}, 1} z_{B_{i}, 2}+\sum_{i=1}^{u t} f_{U T, i}\left(z_{i}\right)+\sum_{i=1}^{n t} f_{N T, i}(z)
$$

Underestimating Bilinear Terms (McCormick, 1976)

$$
\begin{gathered}
w=z_{1} z_{2} \text { over }\left[z_{1}^{L}, z_{1}^{U}\right] \times\left[z_{2}^{L}, z_{2}^{U}\right] \\
w \geq z_{1}^{L} z_{2}+z_{2}^{L} z_{1}-z_{1}^{L} z_{2}^{L} \\
w \geq z_{1}^{U} z_{2}+z_{2}^{U} z_{1}-z_{1}^{U} z_{2}^{U} \\
w \leq z_{1}^{L} z_{2}+z_{2}^{U} z_{1}-z_{1}^{L} z_{2}^{U} \\
w \leq z_{1}^{U} z_{2}+z_{2}^{L} z_{1}-z_{1}^{U} z_{2}^{L}
\end{gathered}
$$

Underestimating Univariate Concave Terms

$$
\bar{f}_{U T}(z)=f_{U T}\left(z^{L}\right)+\frac{f_{U T}\left(z^{U}\right)-f_{U T}\left(z^{L}\right)}{z^{U}-z^{L}}\left(z-z^{L}\right) \quad \text { over } \quad\left[z^{L}, z^{U}\right] \subset \Re
$$

## Convex Relaxation of $J$ and $g_{i}$ (2)

Underestimating General Nonconvex Terms in $\mathcal{C}^{2}$ (Maranas and Floudas, 1994; Androulakis et al., 1995)

$$
\bar{f}_{N T}(z)=f_{N T}(z)+\sum_{i=1}^{m} \alpha_{i}\left(z_{i}^{L}-z_{i}\right)\left(z_{i}^{U}-z_{i}\right) \quad \text { over } \quad\left[z^{L}, z^{U}\right] \subset \Re^{m}
$$

- $\bar{f}_{N T}(z)$ is always less than $f_{N T}$
- $\bar{f}_{N T}(z)$ is convex if $\alpha_{i}$ is big enough

$$
H_{\bar{f}_{N T}}(z)=H_{f_{N T}}(z)+2 \operatorname{diag}\left(\alpha_{i}\right)
$$

Rigorous $\alpha$ calculations using the scaled Gerschgorin method (Adjiman et al., 1998)

$$
\forall z \in\left[z^{L}, z^{U}\right] H_{f_{N T}}(z) \in\left[H_{f_{N T}}\right]=H_{f_{N T}}\left(\left[z^{L}, z^{U}\right]\right)
$$

## Convex Relaxation of $\hat{x}_{i}=x\left(t_{i}, p\right)$

$$
\begin{aligned}
& \hat{x}_{i}-x\left(t_{i}, p\right) \leq 0 \\
& x\left(t_{i}, p\right)-\widehat{x}_{i} \leq 0
\end{aligned}
$$

Constant bounds: $\quad \underline{x}\left(t_{i}\right) \leq \widehat{x}_{i} \leq \bar{x}\left(t_{i}\right)$
Affine bounds: $\quad \underline{M}\left(t_{i}\right) p+\underline{N}\left(t_{i}\right) \leq \widehat{x}_{i} \leq \bar{M}\left(t_{i}\right) p+\bar{N}\left(t_{i}\right)$
$\alpha$-based bounds (Esposito and Floudas, 2000):

$$
\begin{aligned}
& \widehat{x}_{i k}-x_{k}\left(t_{i}, p\right)+\sum_{j=1}^{r} \alpha_{k i j}^{-}\left(p_{j}^{L}-p_{j}\right)\left(p_{j}^{U}-p_{j}\right) \leq 0 \\
& x_{k}\left(t_{i}, p\right)+\sum_{j=1}^{r} \alpha_{k i j}^{+}\left(p_{j}^{L}-p_{j}\right)\left(p_{j}^{U}-p_{j}\right)-\widehat{x}_{i k} \leq 0
\end{aligned}
$$

## Illustrative example

$$
\begin{aligned}
& \dot{x}(t)=-x(t)^{2}+p, \forall t \in[0,1] \\
& x(0)=9 \\
& p \in[-5,5]
\end{aligned}
$$



How do we find bounding trajectories?

## Differential Inequalities (1)

Consider the following parameter dependent ODE:

$$
\begin{gathered}
\dot{x}=f(t, x, p), \forall t \in\left[t_{0}, t_{N P}\right] \\
x\left(t_{0}, p\right)=x_{0}(p) \\
p \in\left[p^{L}, p^{U}\right] \subset \Re^{r}
\end{gathered}
$$

where $x$ and $\dot{x} \in \Re^{n}, f:\left(t_{0}, t_{N P}\right] \times \Re^{n} \times\left[p^{L}, p^{U}\right] \mapsto \Re^{n}$ and $x_{0}:\left[p^{L}, p^{U}\right] \mapsto \Re^{n}$.

Let $x=\left(x_{1}, x_{2}, \ldots, x_{n}\right)^{T}$ and $x_{k^{-}}=\left(x_{1}, x_{2}, \ldots, x_{k-1}, x_{k+1}, \ldots, x_{n}\right)^{T}$. The notation $f(t, x, p)=f\left(t, x_{k}, x_{k^{-}}, p\right)$ is used.

Theory on diff. inequalities (Walter, 1970) has been extended.

## Differential Inequalities (2)

Bounds on the solutions of the parameter dependent ODE:

$$
\begin{aligned}
& \underline{\dot{x}}_{k}=\inf f_{k}\left(t, \underline{x}_{k},\left[\underline{x}_{k^{-}}, \bar{x}_{k^{-}}\right],\left[p^{L}, p^{U}\right]\right) \\
& \dot{\bar{x}}_{k}=\sup f_{k}\left(t, \bar{x}_{k},\left[\underline{x}_{k^{-}}, \bar{x}_{k^{-}}\right],\left[p^{L}, p^{U}\right]\right) \\
& \forall t \in\left[t_{0}, t_{N P}\right] \text { and } k=1, \ldots, n \\
& \underline{x}\left(t_{0}\right)=\inf x_{0}\left(\left[p^{L}, p^{U}\right]\right) \\
& \bar{x}\left(t_{0}\right)=\sup x_{0}\left(\left[p^{L}, p^{U}\right]\right)
\end{aligned}
$$

$\underline{x}(t)$ is a subfunction and $\bar{x}(t)$ is a superfunction for the solution of the ODE, i.e.,

$$
\underline{x}(t) \leq x(t, p) \leq \bar{x}(t), \forall p \in\left[p^{L}, p^{U}\right], \forall t \in\left[t_{0}, t_{N P}\right]
$$

## Quasi-monotonicity

Definition 1: Let $g(\times)$ be a mapping $g: \mathcal{D} \mapsto \Re$ with $\mathcal{D} \subseteq \Re \Re^{n}$. Again the notation $g(x)=g\left(x_{k}, x_{k^{-}}\right)$is used. The function $g$ is called unconditionally partially isotone (antitone) on $\mathcal{D}$ with respect to the variable $x_{k}$ if

$$
g\left(x_{k}, x_{k^{-}}\right) \leq g\left(\tilde{x}_{k}, x_{k^{-}}\right) \text {for } x_{k} \leq \tilde{x}_{k}\left(x_{k} \geq \tilde{x}_{k}\right)
$$

and for all $\left(x_{k}, x_{k^{-}}\right),\left(\tilde{x}_{k}, x_{k^{-}}\right) \in \mathcal{D}$.

Definition 2: Let $f(t, x)=\left(f_{1}(t, x), \ldots, f_{2}(t, x)\right)^{T}$ and each $f_{k}\left(t, x_{k}, x_{k^{-}}\right)$be unconditionally partially isotone on $\mathcal{I}_{0} \times \Re \times \Re^{n-1}$ with respect to any component of $x_{k^{-}}$, but not necessarily with respect to $x_{k}$. Then $f$ is quasi-monotone increasing on $\mathcal{I}_{0} \times \Re^{n}$ with respect to $x$ (Walter, 1970)

## Example: Constant bounds

$$
\begin{array}{ll}
\underline{\dot{x}}(t)=-\underline{x}(t)^{2}-5 & \dot{\bar{x}}(t)=-\bar{x}(t)^{2}+5 \\
\underline{x}(0)=9 & \bar{x}(0)=9
\end{array}
$$



## Parameter Dependent Bounds

Let $\underline{f}(t, x, p) \leq f(t, x, p) \forall x \in[\underline{x}(t), \bar{x}(t)], \forall p \in\left[p^{L}, p^{U}\right], \forall t \in\left[t_{0}, t_{N P}\right]$ and $\underline{\underline{x}}_{0}(p) \leq x_{0}(p) \forall p \in\left[p^{L}, p^{U}\right]$, where $\underline{f}:\left[t_{0}, t_{N P}\right] \times \Re^{n} \times\left[p^{L}, p^{U}\right] \mapsto \Re^{n}$ and $\underline{\underline{x}}_{0}:\left[p^{L}, p^{U}\right] \mapsto \Re^{n}$.

If $\underline{f}$ is quasi-monotone increasing w.r.t. $x$ and $\underline{\underline{x}}(t, p)$ is the solution of the ODE:

$$
\begin{gathered}
\underline{\underline{\dot{x}}}=\underline{f}(t, \underline{\underline{x}}, p), \forall t \in\left[t_{0}, t_{N P}\right] \\
\underline{\underline{x}}\left(t_{0}, p\right)=\underline{\underline{x}}_{0}(p) \\
p \in\left[p^{L}, p^{U}\right]
\end{gathered}
$$

then

$$
\underline{\underline{x}}(t, p) \leq x(t, p), \forall p \in\left[p^{L}, p^{U}\right], \forall t \in\left[t_{0}, t_{N P}\right] .
$$

## Affine Bounds

Let $\underline{f}(t, \underline{\underline{x}}, p)=A(t) \underline{\underline{x}}+B(t) p+C(t)$ and $\underline{\underline{x}}_{0}(p)=D p+E$, where $A(t)$, $B(t)$ and $C(t)$ are continuous on $\left[t_{0}, t_{N P}\right]$. Then the analytical solution is (Zadeh and Desoer, 1963):

$$
\begin{aligned}
\underline{\underline{x}}(t, p)= & \left\{\Phi\left(t, t_{0}\right) D+\int_{t_{0}}^{t} \Phi(t, \tau) B(\tau) d \tau\right\} p \\
& +\Phi\left(t, t_{0}\right) E+\int_{t_{0}}^{t} \Phi(t, \tau) C(\tau) d \tau
\end{aligned}
$$

where $\Phi\left(t, t_{0}\right)$ is the transition matrix:

$$
\begin{aligned}
& \dot{\Phi}\left(t, t_{0}\right)=\underline{A}(t) \Phi\left(t, t_{0}\right) \quad \forall t \in\left[t_{0}, t_{N P}\right] \\
& \Phi\left(t_{0}, t_{0}\right)=I
\end{aligned}
$$

and $I$ is the identity matrix. $\underline{\underline{x}}(t, p)=\underline{M}(t) p+\underline{N}(t)$.

## $\underline{M}\left(t_{i}\right), \underline{N}\left(t_{i}\right)$ calculation

1. Apply $\underline{\underline{x}}\left(t_{i}, p\right)=\underline{M}\left(t_{i}\right) p+\underline{N}\left(t_{i}\right)$ for $r+1$ values of $p$
2. Calculate $\underline{\underline{x}}\left(t_{i}, p\right)$ for the $r+1$ values of $p$ from the integration of the linear ODE
3. Solve $n$ linear systems to find the $r+1$ unknowns for each one of the $n$ dimensions of $x$

## Example: Affine bounds

Underestimating IVP

$$
\begin{aligned}
& \underline{\underline{x}}=-(\underline{x}+\bar{x}) \underline{\underline{x}}+\underline{x} \bar{x}+v \quad \forall t \in[0,1] \\
& \underline{\underline{x}}(0, v)=9
\end{aligned}
$$

Overestimating IVPs

$$
\begin{aligned}
& \dot{\overline{\bar{x}}}_{1}=-2 \underline{x} \overline{\bar{x}}_{1}+\underline{x}^{2}+v \quad \forall t \in[0,1] \\
& \bar{x}_{1}(0, v)=9 \\
& \dot{\overline{\bar{x}}}_{2}=-2 \bar{x}_{2}+\bar{x}^{2}+v \forall t \in[0,1] \\
& \overline{\bar{x}}_{2}(0, v)=9
\end{aligned}
$$

## Example: Affine bounds for $p=0$



## $\alpha$ calculation for $x_{k}\left(t_{i}, p\right)$

$$
\begin{gathered}
{\left[H_{x_{k}\left(t_{i}\right)}\right] \ni H_{x_{k}\left(t_{i}\right)}(p)=\nabla^{2} x_{k}\left(t_{i}, p\right), \forall p \in\left[p^{L}, p^{U}\right] \subset \Re^{r}} \\
i=0,1, \ldots, N S, k=1,2, \ldots, n
\end{gathered}
$$

1. 1st and 2 nd order sensitivity equations
2. Create bounds using Differential Inequalities
3. Construct the interval Hessian matrix
4. Calculate $\alpha$ using the scaled Gerschgorin method

## Example: All bounds




## Outline

- Motivation
- Dynamic Optimization: Problem and Methods
- Convex Relaxation of the Dynamic Information
- Deterministic Global Optimization Algorithm
- Convergence of the Algorithm
- Case Studies
- Conclusions and Perspectives


## Spatial BB Algorithm (Horst and Tuy, 1996)



## Global optimization algorithm

Step 1 Initialization: empty list of subregions, bounds on solution
Step 2 First upper bound calculation (local optimization)
Step 3 First lower bound calculation, including relaxation. Add subregions to list.
Step 4 Subregion selection

- Terminate if list is empty
- Choose region with lowest lower bound otherwise

Step 5 Check for convergence (relative tolerance, max iter)
Step 6 Branch with standard rule (least reduced axis)
Step 7 Upper bound for new regions (not needed at every iteration) Step 8 Lower bound calculation for each region. Go to Step 4.

## Lower bound calculation for region $R$ (Step 8)

Let $J^{L}$ be the lower bound on the parent region of $R$.
Let $J^{U}$ be the best known upper bound.

- Obtain bounds on the differential variables
- If affine bounds are used, obtain necessary matrices
- Form convex relaxation of problem for region $R$
- If a feasible solution with objective function $J_{R}^{L}$ is obtained, then
- If affine bounds are used and $J_{R}^{L}<J^{L}$, set $J_{R}^{L}=J^{L}$
- If $J_{R}^{L} \leq J^{U}$, add $R$ to the list of subregions


## Outline of proof of convergence

Three main properties are needed:

- Bound improvement after branching
- Constant bounds improve after branching
$-\alpha$-based bounds improve after branching
- Affine bounds do not improve after branching. Ensure improvement through test in Step 8: if $J_{R}^{L}<J^{L}$, set $J_{R}^{L}=J^{L}$
- Bound improving selection operation
- Consequence of region selection criterion (Step 6)
- Consistent bounding operation
- Maximum distance between objective function and its relaxation converges to zero.
- Maximum distance between any constraint and its relaxation converges to zero.


## Key elements of proof

Bounds on the solutions of the ODE are such that:

$$
\begin{array}{r}
\underline{x}_{k}=\inf f_{k}\left(t, \underline{x}_{k},\left[\underline{x}_{k^{-}}, \bar{x}_{k^{-}}\right],\left[p^{L}, p^{U}\right]\right) \geq \inf f_{k}\left(t,[\underline{x}, \bar{x}],\left[p^{L}, p^{U}\right]\right) \\
\dot{\bar{x}}_{k}=\sup f_{k}\left(t, \bar{x}_{k},\left[\underline{x}_{k^{-}}, \bar{x}_{k^{-}}\right],\left[p^{L}, p^{U}\right]\right) \leq \sup f_{k}\left(t,[\underline{x}, \bar{x}],\left[p^{L}, p^{U}\right]\right) \\
\forall t \in\left[t_{0}, t_{N P}\right] \text { and } k=1, \ldots, n
\end{array}
$$

Inclusion monotonicity of interval operations ensures consistency of bounding operation with constant bounds.
Similar approach can be taken to show $\alpha$-based underestimators yield a consistent bounding operation:

- Interval Hessian matrix obtained through differential inequalities has desired properties.
- Hence, $\alpha$ and $\alpha$-based bounds have desired properties.


## Implementation of algorithm

- MATLAB 5.3 implementation
- NLPs: Use fmincon function (Optimization Toolbox)
- IVP solution: ode45 (Runge-Kutta based on Dormand-Prince pair)
- Interval calculations: INTLAB with directed outward rounding.
- Runs performed on an Ultra 60 workstation.

Case Study I: Parameter estimation for $1^{\text {st }}$ order reaction (Tjoa and Biegler, 1991) $A \xrightarrow{k_{1}} B \xrightarrow{k_{2}} C$

$$
\min _{k_{1}, k_{2}} \sum_{j=1}^{10} \sum_{i=1}^{2}\left(x_{i}\left(t_{j}\right)-x_{i}^{e x p}\left(t_{j}\right)\right)^{2}
$$

subject to:

$$
\begin{aligned}
& \dot{x}_{1}=-k_{1} x_{1} \quad \forall t \in[0,1] \\
& \dot{x}_{2}=k_{1} x_{1}-k_{2} x_{2} \\
& x_{1}(0)=1 \\
& x_{2}(0)=0 \\
& 0 \leq k_{1} \leq 10 \\
& 0 \leq k_{2} \leq 10
\end{aligned}
$$

- Up to 8 affine underestimators and 8 affine overestimators can be constructed.
- $\alpha$-values $\leq 0.5$. Convexity is identified.


## Results for case study I

Obj. fun. $=1.1856 \mathrm{e}-06 ; k_{1}=5.0035 ; k_{2}=1.0000$

| Underestimation <br> scheme | Branching <br> strategy | $\epsilon_{r}$ | Iter. | CPU time <br> (sec) |
| :---: | :---: | :---: | :---: | :---: |
| C | 1 | $1.00 \mathrm{e}-02$ | 3,501 | 2,828 |
| C | 1 | $1.00 \mathrm{e}-03$ | 34,508 | 22,959 |
| C \& A | 1 | $1.00 \mathrm{e}-02$ | 37 | 767 |
| C \& A | 1 | $1.00 \mathrm{e}-03$ | 39 | 801 |
| C \& $\alpha$ | 1 | $1.00 \mathrm{e}-02$ | 31 | 396 |
| C \& $\alpha$ | 1 | $1.00 \mathrm{e}-03$ | 35 | 420 |
| C \& $\alpha$ | 2 | $1.00 \mathrm{e}-02$ | 27 | 366 |
| C \& $\alpha$ | 2 | $1.00 \mathrm{e}-03$ | 31 | 407 |
| C \& A \& $\alpha$ | 1 | $1.00 \mathrm{e}-02$ | 31 | 959 |
| C \& A \& $\alpha$ | 2 | $1.00 \mathrm{e}-02$ | 27 | 875 |

Case Study II: Parameter estimation for catalytic cracking of gas oil (Tjoa and Biegler, 1991) $\stackrel{k_{3}}{A} \xrightarrow[S^{\prime}]{\stackrel{k_{1}}{\longrightarrow}} Q$

$$
\min _{k_{1}, k_{2}, k_{3}} \sum_{j=1}^{20} \sum_{i=1}^{2}\left(x_{i}\left(t_{j}\right)-x_{i}^{e x p}\left(t_{j}\right)\right)^{2}
$$

subject to:

$$
\begin{aligned}
& \dot{x}_{1}=-\left(k_{1}+k_{3}\right) x_{1}^{2} \\
& \dot{x}_{2}=k_{1} x_{1}^{2}-k_{2} x_{2} \\
& x_{1}(0)=1 \\
& x_{2}(0)=0 \\
& 0 \leq k_{1} \leq 20 \\
& 0 \leq k_{2} \leq 20 \\
& 0 \leq k_{3} \leq 20
\end{aligned}
$$

## Results for case study II

Obj. fun. $=2.6557 e-03 ; k=(12.2141,7.9799,2.2215)^{T}$

| Underestimation <br> scheme | Branching <br> strategy | $\epsilon_{r}$ | Iter. | CPU time <br> $(\mathrm{sec})$ |
| :---: | :---: | :---: | :---: | :---: |
| C | 1 | $6.41 \mathrm{e}-02$ | 10,000 | 16,729 |
| C | 1 | $1.33 \mathrm{e}-02$ | 100,000 | 152,816 |
| C \& A | 1 | $1.00 \mathrm{e}-02$ | 67 | 26,597 |
| C \& A | 1 | $1.00 \mathrm{e}-03$ | 94 | 35,478 |
| C \& $\alpha$ | 1 | $1.00 \mathrm{e}-02$ | 73 | 11,415 |
| C \& $\alpha$ | 1 | $1.00 \mathrm{e}-03$ | 88 | 13,524 |
| C \& $\alpha$ | 2 | $1.00 \mathrm{e}-02$ | 65 | 10,116 |
| C \& $\alpha$ | 2 | $1.00 \mathrm{e}-03$ | 81 | 12,300 |

32 affine underestimators + 64 affine overestimators

Case Study III: Parameter estimation for reversible

## gas phase reaction (Bellman, 1967): $2 \mathrm{NO}+\mathrm{O}_{2} \rightleftharpoons 2 \mathrm{NO}_{2}$

$$
\begin{array}{cl}
\min _{k_{1}, k_{2}} & \sum_{j=1}^{14}\left(x\left(t=t_{j}, k_{1}, k_{2}\right)-x^{e x p}\left(t_{j}\right)\right)^{2} \\
\text { s.t. } & \dot{x}=k_{1}(126.2-x)(91.9-x)^{2}-k_{2} x^{2} \quad \forall t \in[0,39] \\
& x\left(t=0, k_{1}, k_{2}\right)=0 \\
& 0 \leq k_{1} \leq 0.1 \\
& 0 \leq k_{2} \leq 0.1
\end{array}
$$

$x$ is the difference of the pressure of the system from the initial pressure.
$k_{1}$ and $k_{2}$ are the rate constants of the forward and reverse reactions.

## Results for case study III

Obj. fun. $=21.86671 ; k_{1}=4.5771 \mathrm{e}-06 ; k_{2}=2.7962 \mathrm{e}-04$

| Underestimation <br> scheme | Branching <br> strategy | $\epsilon_{r}$ | Iter. | CPU time <br> $(\mathrm{sec})$ |
| :---: | :---: | :---: | :---: | :---: |
| constant | 1 | $1.00 \mathrm{e}-02$ | 75,441 | 58,513 |

- only constant bounds used
- 32 affine underestimators +128 affine overestimators
- stiff systems, expensive to integrate
- quality of bounds not better than constant bounds
- quality of $\alpha$-based bounds poor due to wrapping effect


## Case Study IV: Optimal control with end-point constraint (Goh and Teo, 1988)

Problem formulation using control vector parameterization:

$$
\begin{array}{rlr}
\min _{u_{1}, u_{2}} & x_{2}\left(t=1, u_{1}, u_{2}\right) & \\
\text { s.t. } & \dot{x}_{1}=u_{1}(1-t)+u_{2} t & \forall t \in \\
& \dot{x}_{2}=x_{1}^{2}+\left(u_{1}(1-t)+u_{2} t\right)^{2} & {[0,1]} \\
& x_{1}\left(t=0, u_{1}, u_{2}\right)=1 & \\
& x_{2}\left(t=0, u_{1}, u_{2}\right)=0 & \\
& x_{1}\left(t=1, u_{1}, u_{2}\right) \geq 1 & \\
& x_{1}\left(t=1, u_{1}, u_{2}\right) \leq 1 & \\
& -1 \leq u_{1} \leq 1 & \\
& -1 \leq u_{2} \leq 1 &
\end{array}
$$

16 affine underestimators +2 affine overestimators

## Results for case study IV

Obj. fun. $=9.24242 \mathrm{e}-01 ; u_{1}=-0.4545 ; u_{2}=0.4545$

| Underestimation <br> scheme | Branching <br> strategy | $\epsilon_{r}$ | Iter. | CPU time <br> $(\mathrm{sec})$ |
| :---: | :---: | :---: | :---: | :---: |
| C | 1 | $1.00 \mathrm{e}-02$ | 302 | 317 |
| C | 1 | $1.00 \mathrm{e}-03$ | 1,062 | 1,106 |
| C \& A | 1 | $1.00 \mathrm{e}-02$ | 150 | 2787 |
| C \& A | 1 | $1.00 \mathrm{e}-03$ | 527 | 9922 |
| C \& $\alpha$ | 1 or 2 | $1.12 \mathrm{e}-13$ | 0 | 8 |

$\alpha$-based bounds recognize convexity of problem at root node.

## Conclusions

- Three types of rigorous convex relaxations have been developed
- Convergence of the algorithm has been proved
- A BB global optimization algorithm has been applied successfully to case studies in parameter estimation and optimal control
- References:
- Papamichail and Adjiman, J. Glob Opt, 2002.
- Papamichail and Adjiman, Comp Chem Eng, 2003.


## Perspectives

- Basic theoretical developments of recent years make global optimization of problems with nonlinear IVPs in the constraints possible.
- Practical applicability limited by
- cost of constructing underestimators and overestimators,
- quality of estimators for highly nonlinear systems (e.g. oscillatory) and long time horizons.
- Further research needed to
- identify classes of IVPs for which current estimators are effective,
- develop new estimators for other problem classes,
- establish basic theory for DAE systems.

